GO T0101

G18

G97 52177 M03

GO G54 X40.2 266.7

G0 53600

G96 5275

G99 G1 264.7 F.25

211.636

G18 G3 X40.4 211.2 I-.9 K-.436

G1 2.2

X44.

X46.82 21.614

GO 266.7

X36.4

GI 264.7

213.614

X39.814 211.907

G3 X40.4 211.2 I-.707 K-.707

G1 2.2

X40.6

X-1.6

G1 Z64.7

Z60.2

X2.6

X5.428 261.614

G18

GO Z62.

XO.

G1 Z60.

X18.4

G18 G3 X19.531 259.766 1C-.8

G1 X29.531 254.766

G3 X30. 254.2 I-.566 K-.566

G1 Z43.2

831.2

216.531

X39.531 211.766

G3 X40. Z11.2 I-.566 K-.566

G1 Z0.

X42.828 Z1.414

G28 DO. VD. WO. M05

70100

MO1

GO 74141

G111

G97 52827 M03

GO G54 X34. Z37.075

G50 53600

G96 S302

GI X20. F.05

GO X34.

Z35.806

G1 X20. F.I

X20.254 235.933

GO X34.

Z38.344

Gi X20.

X20.254 238.217

GO X34.

234.538

Gi X20.

X20.254 Z34.664

GO X34.

Z39.612

G1 X20.

X20.254 239.486

GO X34.

Z33.269

Gi X20.

X20.254 233.396

GO X34.

Z40.881

G1 X20.

X20.254 Z40.754

GO X34.

192.

0: X20.

X20.254 132.1"

GO 634.

642.19 GI 020. X20.254 662.023

00 X34.

097 SS::

643.564 032.828 GI X30. 642.15 !.05

X20.

637.9

GO 632.828

230.546

GI X30. E32.

X20.

636.29

GO X32.828